

RADION 8140

USER GUIDE

Automatic Sprayer Control
98-01467 R7



TeeJet[®]
TECHNOLOGIES

A Subsidiary of  Spraying Systems Co.[®]



Safety Information

TeeJet Technologies is not responsible for damage or physical harm caused by failure to adhere to the following safety requirements. As the operator of the vehicle, you are responsible for its safe operation. The Radion 8140 in combination with any assisted/auto steering device is not designed to replace the vehicle's operator. Do not leave a vehicle while the Radion 8140 is engaged. Ensure the area around the vehicle is clear of people and obstacles before and during engagement. The Radion 8140 is designed to support and improve efficiency while working in the field. The driver has full responsibility for the quality and work related results. Disengage or remove any assisted/auto steering device before operating on public roads.

Table of Contents

#1 POWER ON, SWITCHES	1
Boom Sections & Switches	2
#2 OPERATION SCREEN	3
Operation Menu	3
Information Bar	4
Regulation Modes	4
Manual Regulation Mode	4
#3 GO TO HOME	5
1) SET UP THE LOCAL CULTURAL SETTINGS	5
2) SET UP THE JOB PARAMETERS	5
Establish Preset Target Application Rates	5
3) SET UP THE MACHINE	6
Operation	6
Implement Parameters	7
Section Configuration	7
Tip Preset Setup	7
Establish Tip Presets	8
Calibrations	8
#4 START NEW JOB OR CONTINUE JOB	11
Jobs	11
SENSOR CALIBRATIONS	12
Implement Speed Sensor	12
Flow Sensor	12
Liquid Pressure Sensor	13
Fill Flow Sensor	15
Tank Level Sensor	16

Radion 8140 Automatic Sprayer Control

OPERATION SCREEN

19

INFORMATION BAR

19

Selectable Information 19

Application Rate..... 20

Select Target Application Rate..... 20

Target Rate Percentage Increase/Decrease 21

Change Application Rate Step..... 22

TIP SELECTION

22

Selecting the Current Tip..... 22

Presetting Tips 23

TANK

24

ALARM WARNING

24

PRESSURE GAUGE

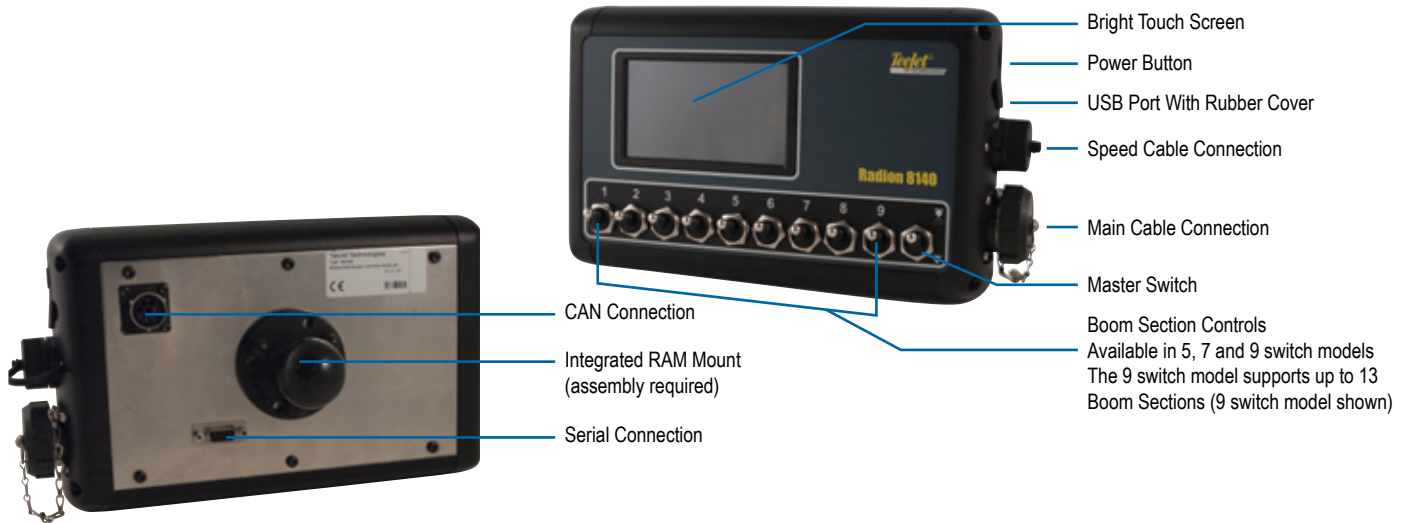
25

USER SETTING NOTES


26


Radion 8140 Automatic Sprayer Control

#1 POWER ON, SWITCHES



Power On/Off Button

On – Press the POWER button  to power on the console. Upon power up, the Radion will begin its start up sequence. Once start up is complete, the Operation screen appears.

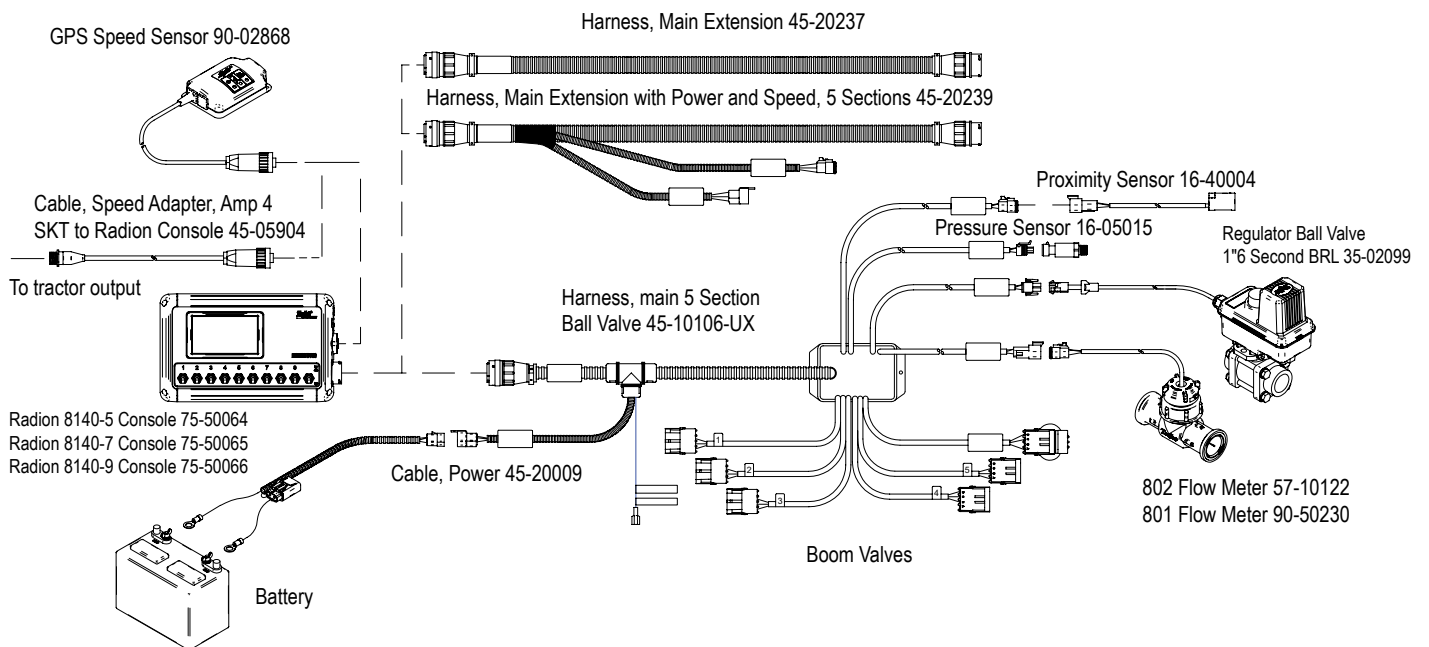
Off – Press the POWER button . On the confirmation screen to acknowledge shut down mode, press **Yes** to power off the console.

WARNING! Wait 10 seconds before restarting the console.

Simulated Speed Alert

An alert will sound at start-up if Simulated Speed is activated.

Figure 1: System Diagram



Radion 8140 Automatic Sprayer Control

Boom Sections & Switches

The console operates with, nine (9), seven (7) or five (5) section switches (depending on console model) and one (1) Master Switch. In the nine (9), seven (7) and five (5) section switch models, each section switch is associated with one of up to the same number of sections on the boom and illustrated on the Operation screen.

Nine (9) switch consoles are capable of supporting up to 13 boom sections. The boom sections are paired across the nine (9) switches evenly but will work as individual sections in ASC mode.

NOTE: Although the Number of Sections range is up to 13, the max. number of physical switches are still nine (9).

- ▶ Switches – control individual boom sections
 - ◀ On – Flip the switch up
 - ◀ Off – Flip the switch down
- ▶ Master Switch – opens/closes the main product valves and enables/disables power to individual boom section on/off switches
 - ◀ cannot be activated outside of the Operation screen
- ▶ Boom Sections Spray Status – displays the status of the section switches in association to the master switch. Number of Sections shown is established in Settings-> OEM->Implement Parameters.
 - ◀ Section On, Master Switch On – spray is blue
 - ◀ Section Off, Master Switch On – spray is white
 - ◀ Master Switch Off – spray not shown

Figure 2: Master Switch, 9 Section Switches



Figure 3: Boom Sections

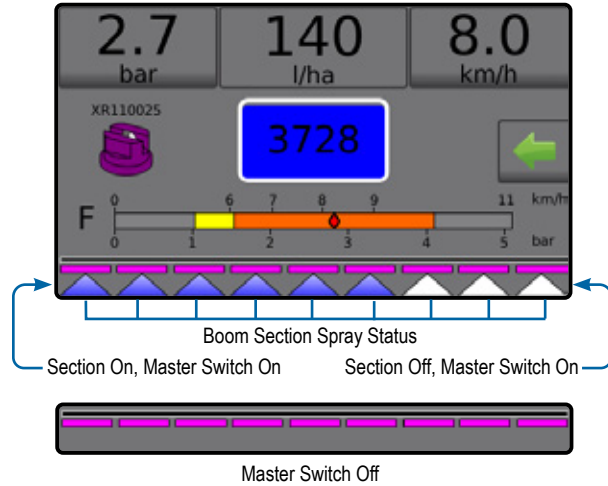
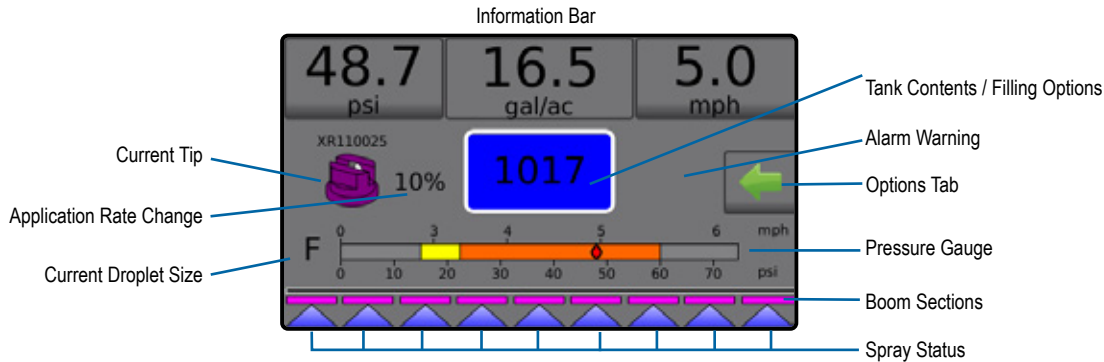


Table 1: Pairing Key for 9 physical section switches operating with 10, 11, 12 and 13 Boom Sections

Section Switches 1-9	Boom Section Pairing Greater Than 9 Boom Sections			
	10 Sections	11 Sections	12 Sections	13 Sections
1	1	1	1	1
2	2	2	2	2
3	3	3	3	3 and 4
4	4	4 and 5	4 and 5	5 and 6
5	5 and 6	6	6 and 7	7
6	7	7 and 8	8 and 9	8 and 9
7	8	9	10	10 and 11
8	9	10	11	12
9	10	11	12	13

NOTE: To make changes to the factory settings above, contact your local dealer or customer service representative for an OEM password.

#2 OPERATION SCREEN



- ▶ Information Bar – displays application rates and selectable information
- ▶ Current Tip – displays current tip and accesses five (5) preset tip types
- ▶ Application Rate Change – displays rate changes (if in Automatic regulation mode)
- ▶ Tank – displays remaining tank contents and accesses filling options
 - ◀ Filling – establishes actual/desired tank material/density
- ▶ Alarm Warning – displays active alarm conditions
- ▶ Options Tab ← – accesses the Operation menu
 - ◀ Displays Home button 🏠, Close Menu button →, regulation modes and target rate options
- ▶ Pressure Gauge – displays current pressure range compared with recommended pressure range
 - ◀ Droplet Size – displays selected droplet size
- ▶ Boom Sections – displays configured boom sections
 - ◀ Spray Status – displays active/inactive for section

Operation Menu

The Options Tab is always available on the Operation screen. This tab accesses the Operation menu where the Home button, regulation modes and target rate options display.

Operation Menu Buttons	
	Home
	Change between automatic/manual regulation modes
Automatic regulation mode	
	Target rate boost percent increase
	Target rate boost percent decrease
	Return to target rate
Manual regulation mode	
	Regulation valve manual open
	Regulation valve manual close
	Close menu

Figure 4: Options Tab – Automatic Mode

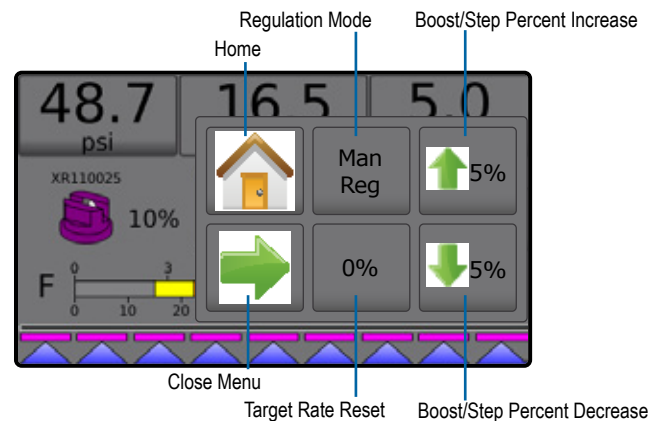
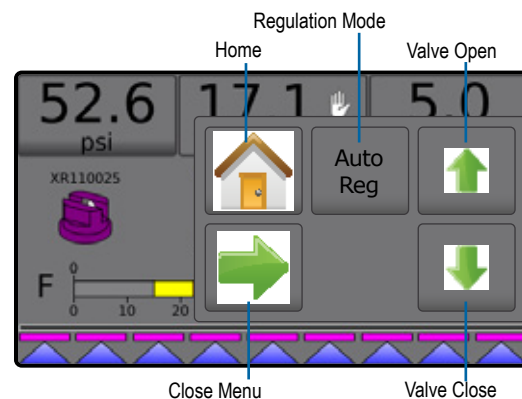


Figure 5: Options Tab – Manual Mode



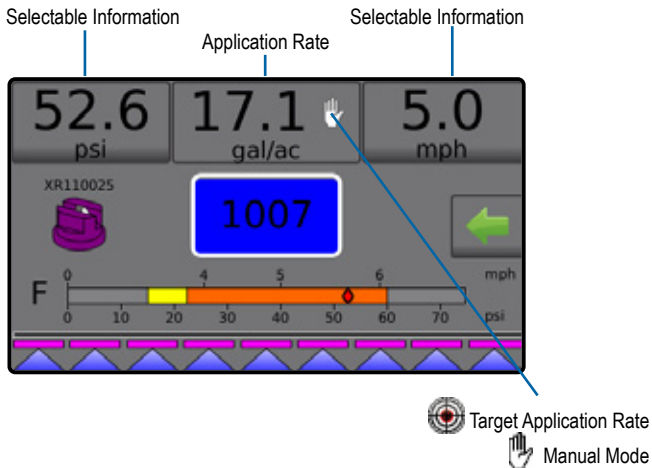
Radion 8140 Automatic Sprayer Control

Information Bar

The information bar displays:

- ▶ Application Rate – displays the actual application rate or target application rate and accesses the preset target application rates options menu.
- ▶ Selectable Information – displays user-selected information including volume applied, flow rate, flow pressure, speed, total area applied and job number.

Figure 6: Information Bar



Regulation Modes

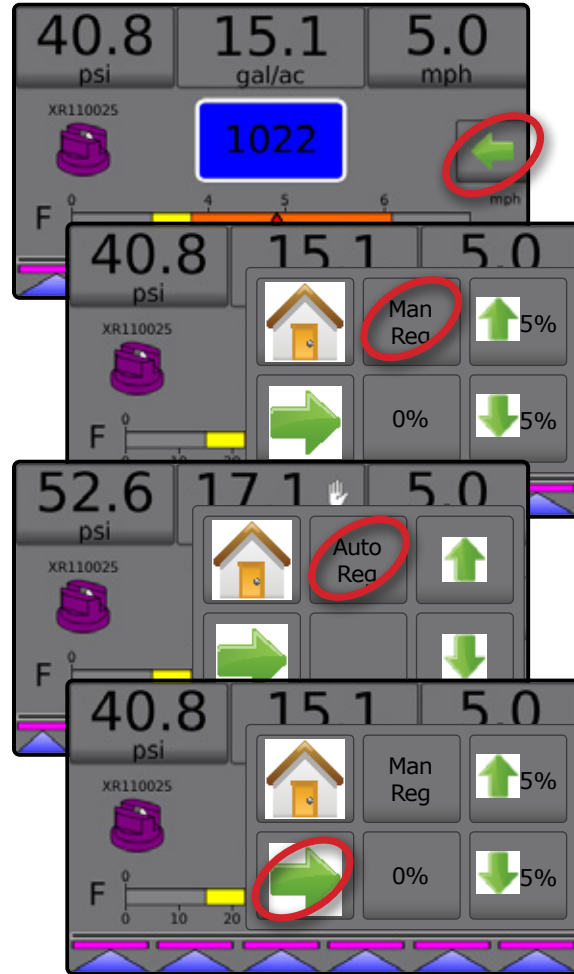
Automatic Regulation Mode will automatically adjust the application rate based on the current speed in reference to the target rate. The target rate can be adjusted using the Boost/Step Percent Increase/Decrease buttons (↑5%/↓5%) on the Operation menu. Preset Application Rates define up to three (3) target rates for product being applied per hectare/acre. These can be toggled using the Application rate section on the Information bar on the Operation screen.

Manual Regulation Mode will retain an established regulation valve setting regardless of speed. The regulation valve setting can be adjusted using the Regulation Valve Open/Close buttons (↑↓) on the Operation menu.

1. From the Operation screen, press the OPTIONS tab (←) to display the Operation menu.
2. Select from:
 - ▶ **Auto Reg** to change from Manual Regulation Mode to Automatic Regulation Mode:
 - ▶ **Man Reg** to change from Automatic Regulation Mode to Manual Regulation Mode:

NOTE: The Regulation button displays the regulation mode that may be selected not the active regulation mode.

Figure 7: Regulation Options: Automatic / Manual



Manual Regulation Mode

Manual Regulation Mode will retain an established regulation valve setting regardless of speed.

To open/close the valve:

1. From the Operation screen, press the OPTIONS tab (←) to display the Operation menu.
2. Press the Regulation Valve Open/Close buttons (↑↓) to manually turn the valves on/off.
3. Press the Close Menu button (→).

Figure 8: Manual Regulation Mode



#3 GO TO HOME

1) SET UP THE LOCAL CULTURAL SETTINGS

Cultural configures language, units, date and time settings.



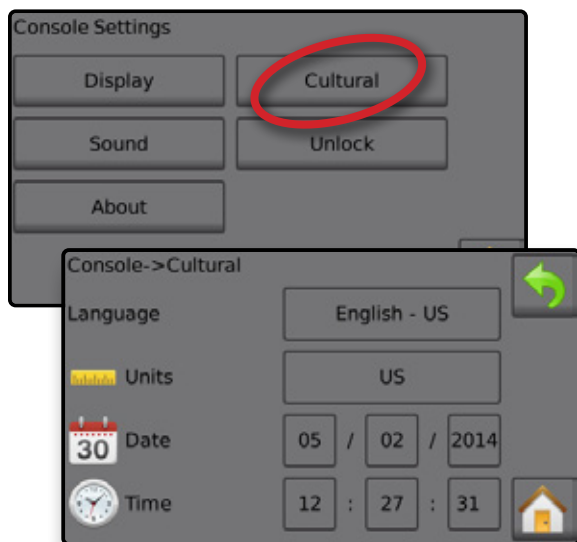
1. From the Home screen, press the CONSOLE button .
2. Press **Cultural**.
3. Select from:
 - ▶ Language – defines the system language
 - ▶ Units – defines the system measurements
 - ▶ Date – establishes the date
 - ▶ Time – establishes the time
4. Press RETURN arrow  to return to the main Console settings screen.

Figure 9: Cultural Options





Code	Language
cs	Czech
de-DE	German
en-GB	English (international)
en-US	English (USA)
es-ES	Spanish (Europe)
es	Spanish (Central/South America)
fi	Finnish
fr-FR	French
hu	Hungarian
it-IT	Italian
nl	Dutch
pl	Polish
pt-BR	Portuguese (Brazil)
ru	Russian
sk	Slovak

NOTE: Some languages listed may not be available on the console.

2) SET UP THE JOB PARAMETERS

Job Parameters configures the target application rate settings and current tip. Selections are also active on the Operation screen.

1. From the Home screen, press the SETTINGS button .
2. Press **Job Parameters**.
3. Press a setting value to adjust settings as needed.
 - ◀ Target Application Rate Number – specifies up to three (3) target application rate presets from which to select
 - ◀ Target Application Rate – defines the target rate of product to apply for the selected number (these settings will be the same for all active jobs)
 - ◀ Tip Type – selects the current tip type from the five (5) tip presets
 - ◀ Idle Pressure – sets the minimum pressure when the master valve is off when using a non-circulation system and a Liquid pressure sensor is present
4. Press the RETURN arrow  to return to the main Settings screen.

Establish Preset Target Application Rates


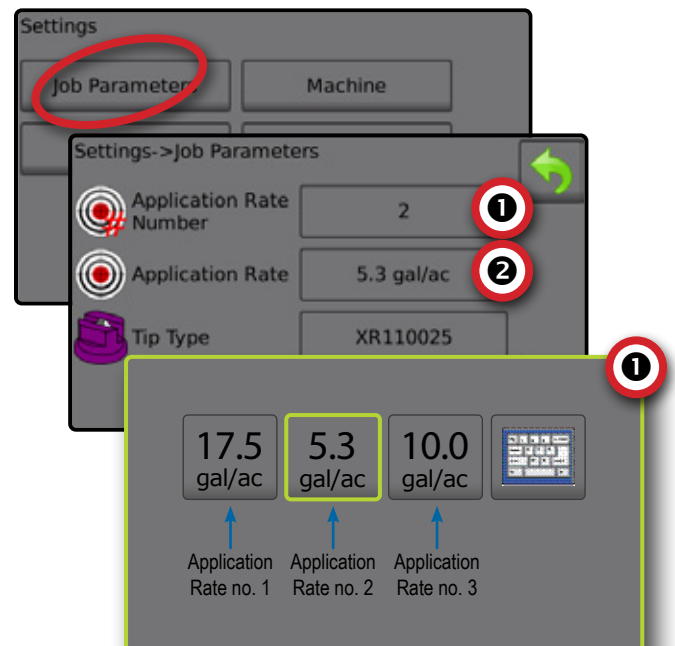
1. From the Home screen, press the SETTINGS button .
2. Press **Job Parameters**.
3. Select Application Rate Number 1 **1**.
4. Select an application rate **2** to be associated with number 1.
5. Repeat steps 3 and 4 for Application Rate Numbers 2 and 3.

Figure 10: Establish Preset Target Application Rate 2



Radion 8140 Automatic Sprayer Control

3) SET UP THE MACHINE

Machine configures machine settings. Options include Filling, Operation, Implement Parameters, Calibrations and Alarms.



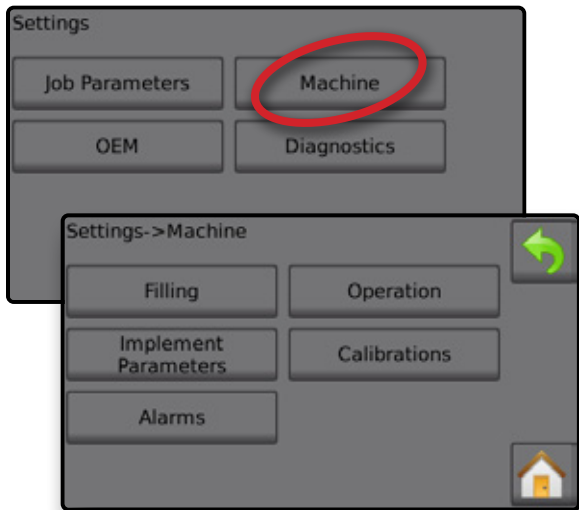
1. From the Home screen, press the SETTINGS button .
2. Press **Machine**.
3. Select from:
 - ▶ Filling – establishes the amount of actual and desired material in the tank and the density of that material
 - ▶ Operation – establishes application rate step, speed source, simulated speed and minimum speed
 - ▶ Implement Parameters
 - ◀ Section Configuration – sets the number of tips on the boom which determines the spraying width during application
 - ◀ Tip Preset Setup – establishes options for up to five (5) tips including series, capacity, low/high pressure limits, reference flow and reference pressure
 - ◀ Regulation Parameters – adjusts valve calibration and tip spacing and selects a regulation mode
 - ▶ Calibrations – establishes either manual/automatic settings of the Implement Speed Sensor, Flow Sensor, Liquid Pressure Sensor, Fill Flow Sensor and Tank Level Sensor
 - ▶ Alarms – establishes alarms on/off and sets their trigger levels
4. Press RETURN arrow  to return to the main Settings screen.

Figure 11: Machine



Operation






1. From the Home screen, press the SETTINGS button .
2. Press **Machine**.
3. Press **Operation**.
4. Press setting value to adjust settings as needed:
 - ◀ Application Rate Step – the percent of increase/decrease boost of the active application rate at which the product is applied
 - ◀ Speed Source – selects whether to base the machine speed on input from the CAN , an Implement  or a Simulated  source
 - ◀ Simulated Speed – establishes a speed for using the Simulated Speed Source
 - ◀ Minimum Speed – establishes the minimum forward speed at which the system should automatically switch the main valve off
5. Press RETURN arrow  to return to the Machine screen.

Figure 12: Operation

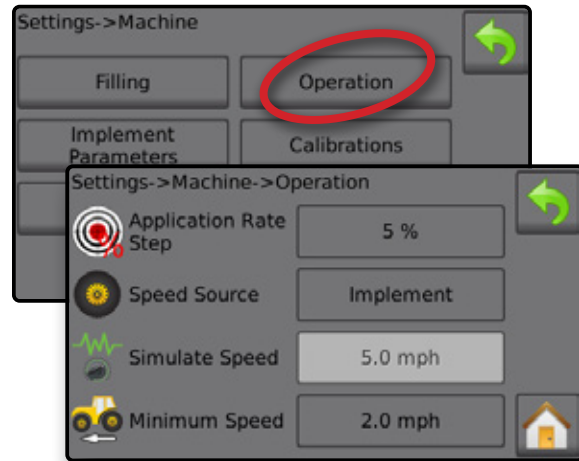
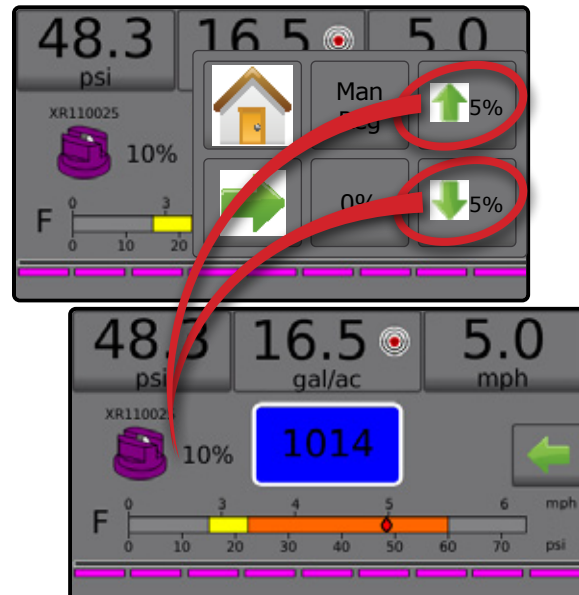


Figure 13: Application Rate Step On Operation Screen



Implement Parameters



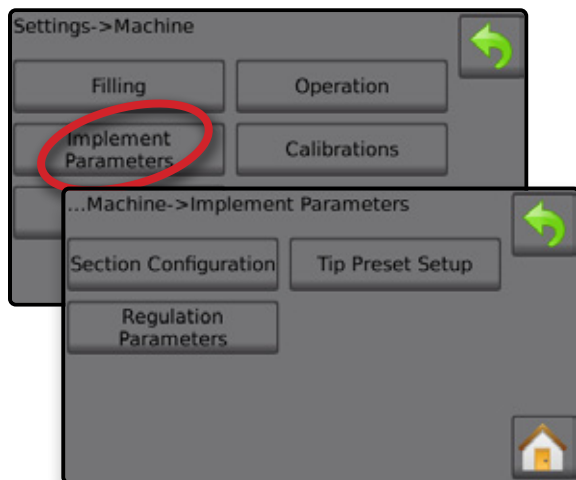


1. From the Home screen, press the SETTINGS button .
2. Press **Machine**.
3. Press **Implement Parameters**.
4. Select from:
 - ▶ Section Configuration – sets the number of tips on the boom which determines the spraying width during application
 - ▶ Tip Preset Setup – where up to five (5) sets of tip options can be established to set the tip series, capacity, low/high pressure limit, reference flow and reference pressure
 - ▶ Regulation Parameters – where adjustments to the valve calibration, tip spacing and regulations mode can be established
5. Press RETURN arrow  to return to the Machine screen.

Figure 14: Implement Parameters



Section Configuration

Section Configuration sets the number of tips on the boom which determines the spraying width during application.

1. From the Home screen, press the SETTINGS button .
2. Press **Machine**.
3. Press **Implement Parameters**.
4. Press **Section Configuration**.
5. Press setting value to adjust settings as needed:
 - ◀ Section Number – establishes the current section number to which changes can be made. Sections are numbered from left to right while facing in the machine forward direction
 - ◀ Number of Tips – establishes the number of tips in the current section number
 - ◀ Copy Section – sets all Number of tips counts to the same count for all boom sections based upon the current Section number
 - ◀ Section Width – displays the width for the current section
6. Press RETURN arrow  to return to the Implement Parameters screen.

Establish Number of Tips


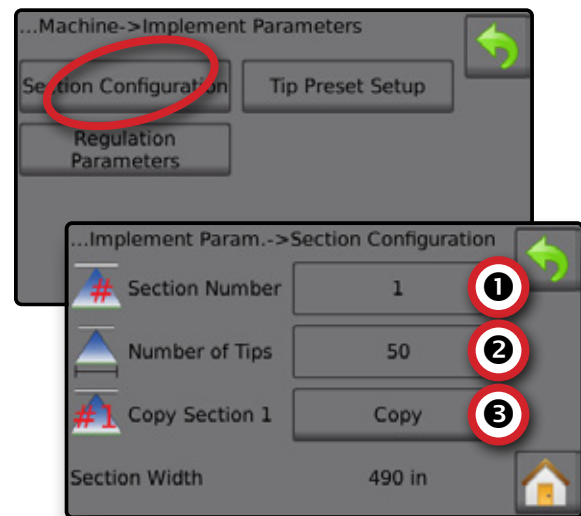
1. From the Home screen, press the SETTINGS button .
2. Press **Machine**.
3. Press **Implement Parameters**.
4. Press **Section Configuration**.
5. Select Section Number **1**.
6. Set the number of tips **2** for the selected section number.
7. Repeat steps 5 and 6 for additional Section Numbers as available.
8. OPTIONAL: If all sections have the same number of tips, press **Copy** **3** to set all sections to the current number of tips.


Figure 15: Establish Number of Tips




Tip Preset Setup

Tip Preset Setup establishes up to five (5) sets of tip options setting the tip type, capacity, low/high pressure limit, reference flow and reference pressure.

NOTE: Settings on both screen 1 and screen 2 are specific to the currently selected Tip Preset Number.

1. From the Home screen, press the SETTINGS button .
2. Press **Machine**.
3. Press **Implement Parameters**.
4. Press **Tip Preset Setup**.
5. Press setting value to adjust settings as needed:

◀ Tip Preset (Number)	◀ Low Pressure Limit
◀ Tip Series	◀ High Pressure Limit
◀ Tip Capacity	◀ Reference Flow
◀ Factory Settings	◀ Reference Pressure
6. Press RETURN arrow  to return to the Implement Parameters screen.

Radion 8140 Automatic Sprayer Control

Establish Tip Presets



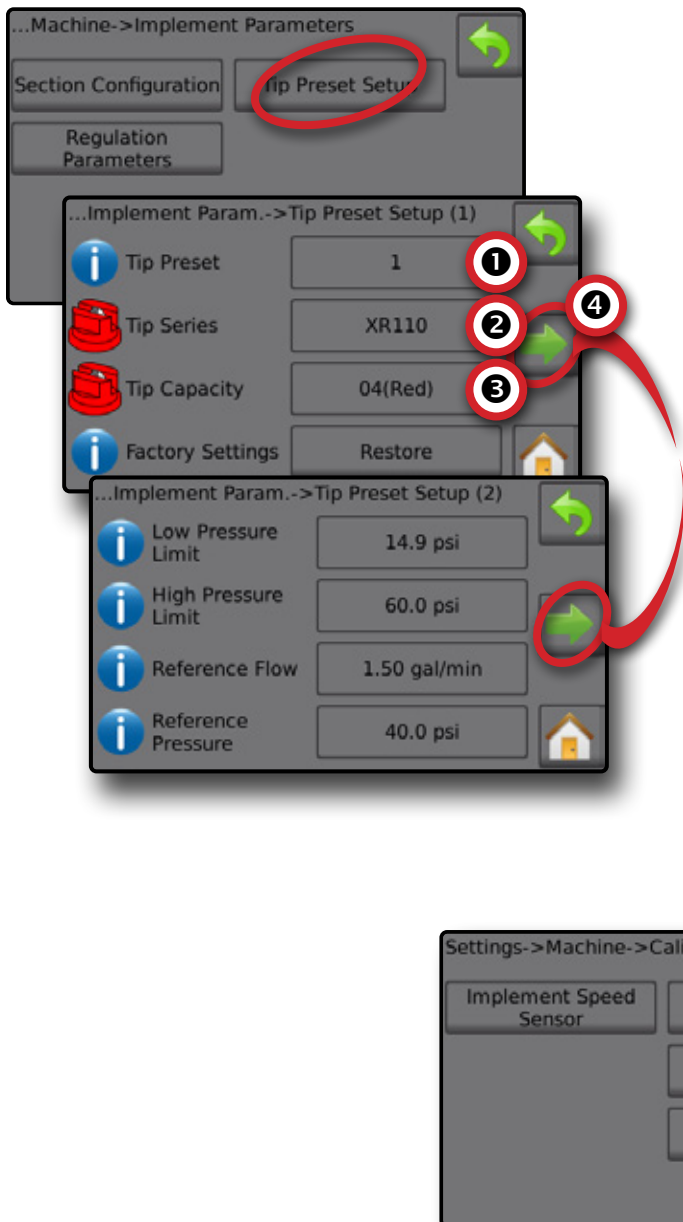


1. From the Home screen, press the SETTINGS button .
2. Press **Machine**.
3. Press **Implement Parameters**.
4. Press **Tip Preset Setup**.
5. Select Tip Preset Number 1 **1**.
6. Select Tip Series **2**.
7. Select Tip Capacity **3**.
8. Repeat steps 5, 6 and 7 for Tip Preset Numbers 2 to 5.
9. OPTIONAL: Press NEXT PAGE arrow  **4** to adjust the settings for Low Pressure Limit, High Pressure Limit, Reference Flow and Reference Pressure. Each of these settings are specific to the current tip preset number.

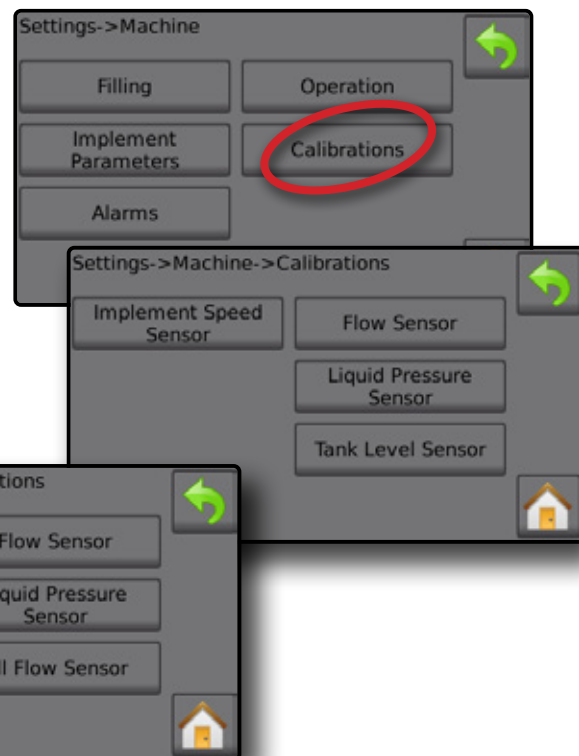
Figure 16: Establish Tip Presets



Calibrations

For detailed instructions on sensor calibrations, see the Sensor calibrations section of this guide.

1. From the Home screen, press the SETTINGS button .
2. Press **Machine**.
3. Press **Calibrations**.
4. Select from:
 - ▶ Implement Speed Sensor – establishes the wheel pulses over a specified distance
 - ▶ Flow Sensor – establishes the pulses per liter through the Flow Sensor
 - ▶ Liquid Pressure Sensor – establish the maximum pressure limit and no pressure calibration for the Liquid Pressure Sensor
 - ◀ Calibrate each option in the following order:
 - 1 No Pressure
 - 2 Maximum Pressure
 - ▶ Fill Flow Sensor – establishes the pulses per liter through the Fill Flow Sensor
 - ▶ Tank Level Sensor – establishes the empty, minimum and maximum levels for the tank and calibrates the tank shape
 - ◀ Calibrate each option in the following order:
 - 1 Empty Tank
 - 2 Minimum Tank Level
 - 3 Maximum Tank Level
 - 4 Tank Shape
5. Press the RETURN arrow  to return to the Machine screen.



SETTINGS MENU STRUCTURE

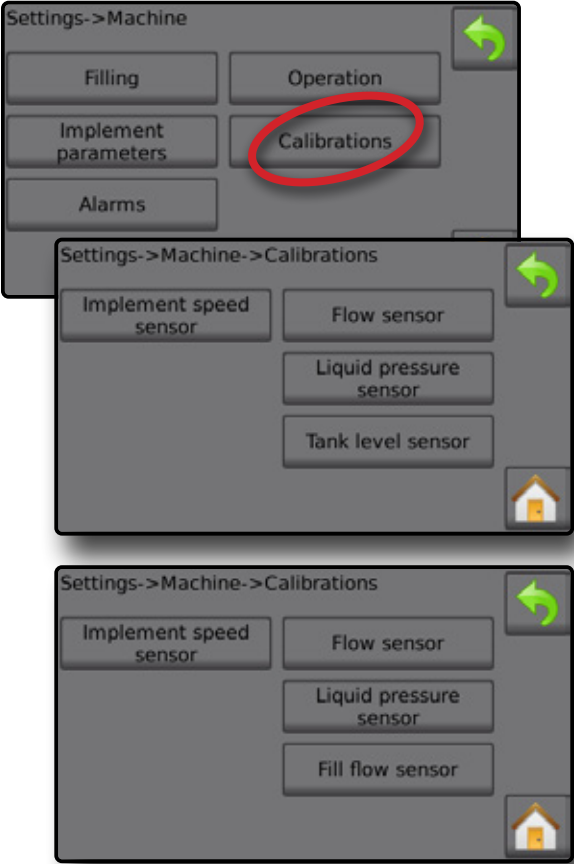
Job Parameters	Machine	OEM	Diagnostics
Application Rate Number	Filling	Sensor Presence	Test Inputs
Application Rate	Actual Content	Flow Sensor	Implement Wheel Sensor
Tip Type	*Full Tank	Liquid Pressure Sensor	Tractor Wheel Sensor
Idle Pressure	Density Type	Fill Flow Sensor	Supply Voltage
	Density Factor	Tank sensor	Flow Sensor
	Desired Content	Implement Parameters	Fill Flow Sensor
	Automatic Filling	Number of Sections	Liquid Pressure Sensor
Implement Speed Sensor	Operation	Circulation	Tank Level Sensor
Calibration Number	Application Rate Step	Display Rate Smoothing	Remote Master Signal
Automatic Calibration	Speed Source	Paired Sections	
*Flow Sensor	Simulate Speed	Valve Setup	Master Switch
Calibration Number	Minimum Speed	Regulation Valve Type	Section Switches
Low Flow Limit	Implement Parameters	Section Valve Type	Test Outputs
High Flow Limit	Calibrations	Section Valve Behavior	Liquid Valve PWM Duty Cycle
Automatic Calibration	Alarms	Tank Setup	Master Valve
*Liquid Pressure Sensor	Minimum Tank Content	Maximum tank content	Fill Valve
No pressure	Flow/Pressure Cross Check	Minimum Tank Content	Section Number
No Pressure Calibration	Section Output Low	Automatic Filling	Section Valve State
Maximum Pressure		Automatic Filling Offset	All Sections Off
Maximum Pressure		Regulation Details	Test BoomPilot
Reference Pressure		Minimum Regulation Pressure	Connection
Automatic Calibration		Maximum Regulation Pressure	Mode
*Fill Flow Sensor		Regulation Valve Time	Section Input
Calibration Number		Minimum Regulation Voltage	Pressure Log
Automatic Calibration		Regulation Deadband	Save Pressure Log
*Tank Level Sensor		Regulation Valve Capacity	Alarm Log
Empty Tank		Regulation Start Delay	Save Alarm Log
Automatic Calibration		Manual Regulation Speed	
Minimum Tank Level		Restrictor Plate Flow	
Minimal Tank Level		Default Valve Position	
Automatic Calibration		Clear Totals	
Maximum Tank Level		Area Counter	
Maximum Tank Level		Volume Counter	
Automatic Calibration		Time Counter	
Tank Shape		Clear All Total Counters	
Maximum Tank Level		Import/Export Calibrations	
		Section Configuration	
		Section Number	
		Number of Tips	
		Copy Section	
		Section Width	
		Tip Preset Setup	
		Tip Preset	
		Tip Series	
		Tip Capacity	
		Factory Settings	
		Low Pressure Limit	
		High Pressure Limit	
		Reference Flow	
		Reference Pressure	
		Regulation Parameters	
		Course Value Calibration	
		Fine Value Calibration	
		Tip Spacing	
		Regulation Mode	

OEM menu is password protected.


*Menu settings directly related to fitted OEM equipment.

Radion 8140 Automatic Sprayer Control

Figure 17: Calibrations – Tank Level Sensor and Fill Flow Sensor



#4 START NEW JOB OR CONTINUE JOB

 The Data option, provides an overview of various system counters including job counters, campaign counters and total counters. From Data options screens, export as either PDF or CSV reports.


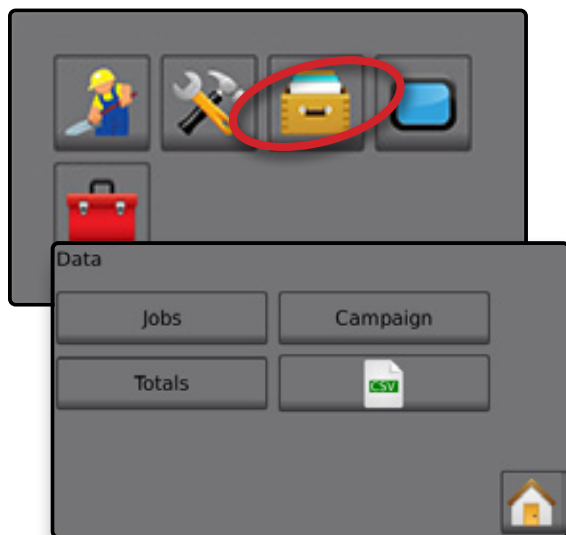
1. From the Home screen, press the DATA button 
2. Select from:
 - ▶ Jobs – displays, deletes and reports on job information
 - ▶ Campaign – displays and deletes campaign information
 - ▶ Totals – displays all counter information
 - ▶ CSV – compiles a CSV report of counters for all jobs, and for the campaign and console totals, then saves reports to a USB drive

Figure 18: Data Management Options



Jobs

One of up to ten (10) jobs may be selected to view job information. The current job, displayed/active on the Operation screen, may be exported as a PDF report.

Job information includes:

- ◀ Job Number of Information Displayed
- ◀ Current Date
- ◀ Applied Area
- ◀ Volume of Material Applied
- ◀ Distance Traveled
- ◀ Time Traveled







1. From the Home screen, press the DATA button 
2. Press **Jobs**.
3. Press **Job Number** to view information for a different job.
 - ◀ Enter any number to display another job
4. Press RETURN arrow  to return to the main Data screen.

Figure 19: Job Data



Job Data Report

The PDF button compiles active job information to be exported as a PDF report.

1. From the Home screen, press the DATA button 
2. Press **Jobs**.
3. Select the job from which to create a report.
4. Insert USB drive into the console and wait for PDF button  to activate.
5. Press PDF button .
6. Press RETURN arrow  to return to the main Data screen.


NOTE: The PDF icon  is not available for selection (grayed out) until a USB drive is inserted properly.

Figure 20: Job Data Report



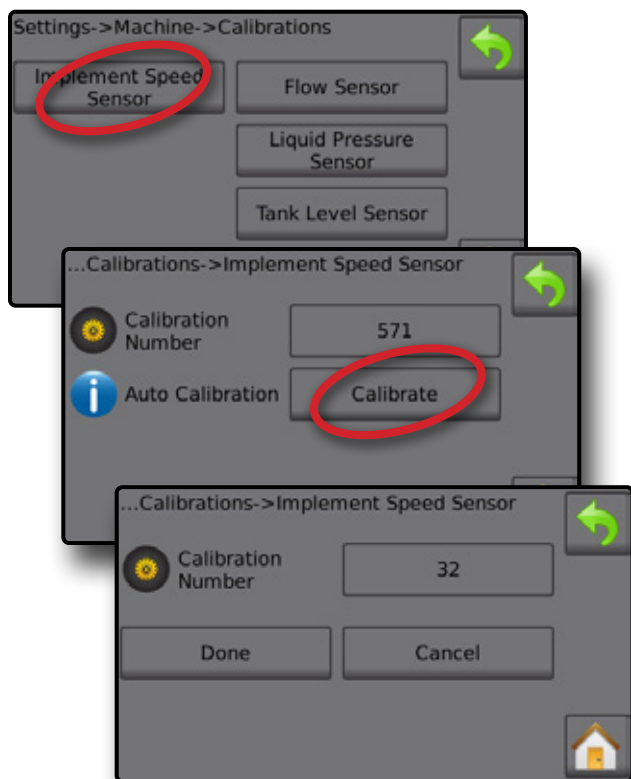
SENSOR CALIBRATIONS

Implement Speed Sensor

The Implement Speed Sensor establishes the wheel pulses over a specified distance. Establish the value manually or automatically calibrate the value.

- ▶ Calibration Number –
 - ◀ Automatic Calibration will determine the number of pulses counted while driving 300 feet (100 meters in metric mode) and convert the calibration number to the correct units.
 - ◀ Manual Calibration, enter the calibration number in pulses per 300 feet (100 meters in metric mode)
- ▶ Automatic Calibration – establishes the pulses using the automatic calibration function.

Figure 21: Implement Speed Sensor



Implement Speed Sensor automatic calibration

1. Press **Calibrate** to start an automatic sensor calibration.
2. Drive a distance of 300 feet (100 meters in metric mode).
3. Press **Done** when complete.

To cancel the calibration, press **Cancel**, RETURN arrow ↩ or the Home button 🏠.

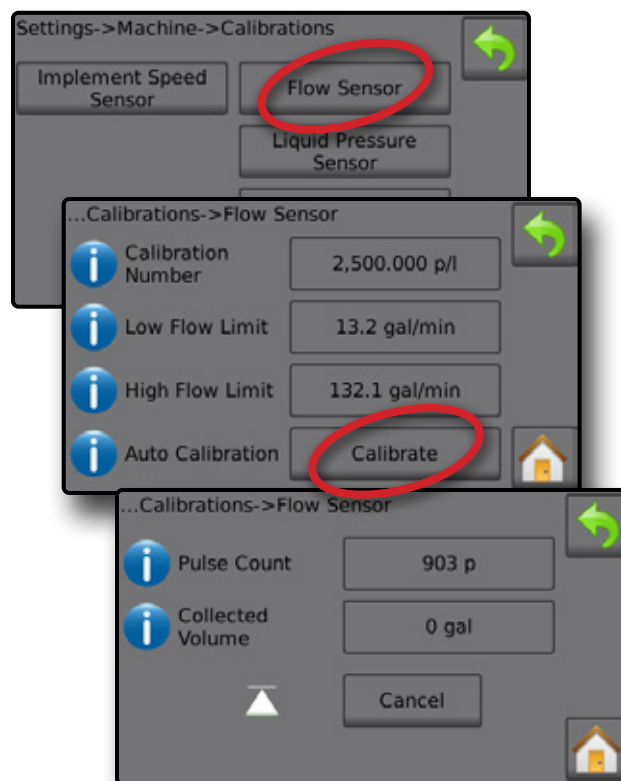
The counted wheel pulses will be displayed during the automatic calibration.

Flow Sensor

The Flow Sensor establishes the pulses per liter. Establish the value manually or automatically calibrate the value.

- ▶ Calibration Number – enter the amount of pulses counted while running 1 liter of water through the Flow Sensor. Use Automatic Calibration to calculate pulses automatically. Manual Calibration establishes the calibration and limits based on user-entered values.
 - ▶ Low Flow Limit – enter the Flow Sensors low limit value.
 - ▶ High Flow Limit – enter the Flow Sensors high limit value.
 - ▶ Automatic Calibration – establishes the calibration and limits if the number of pulses per liter for the flow meter is unknown or to make sure the value is correct.
 - ▶ Pulse Count – shows the number of pulses during calibration. Minimum of 10 pulses needed to do a calibration.
 - ▶ Collected Volume – enter the volume passed through the Flow Sensor during the calibration. Once encoded – a new Flow Sensor calibration value is calculated.
 - ▶ Master Switch Status / Cancel – shows if the Master Switch is off ⏏ or on ⏏.
- Press the **Cancel** to cancel the calibration and return to the Flow Sensor screen.

Figure 22: Flow Sensor



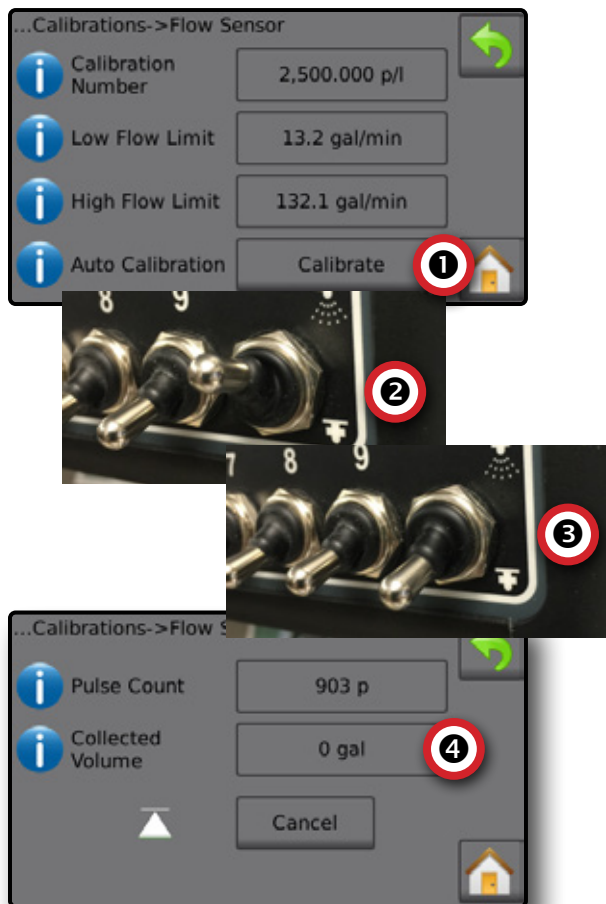
Flow Sensor Automatic Calibration

1. Press **Calibrate** ❶ to enter Automatic Calibration mode.
2. Prepare to collect the 'medium' via the Flow Sensor (minimum 25.0 gallons / 100 liters).
3. Make sure the controller is in manual mode and flow is not regulated down.
4. Turn on the Master Switch ❷ to start flow and calibration.
 - ◀Pulses counted display during the automatic calibration
5. Once at the minimum 25.0 gallons / 100 liters has distributed, turn off Master Switch ❸ to stop calibration.
6. Press the Collected Volume value ❹.
7. Enter the precise volume which passed through the Flow Sensor during the calibration.

Once encoded, a new Flow Sensor calibration value is calculated.

To cancel the calibration, press **Cancel**, RETURN arrow ↩ or the Home button 🏠.

Figure 23: Automatic Calibration

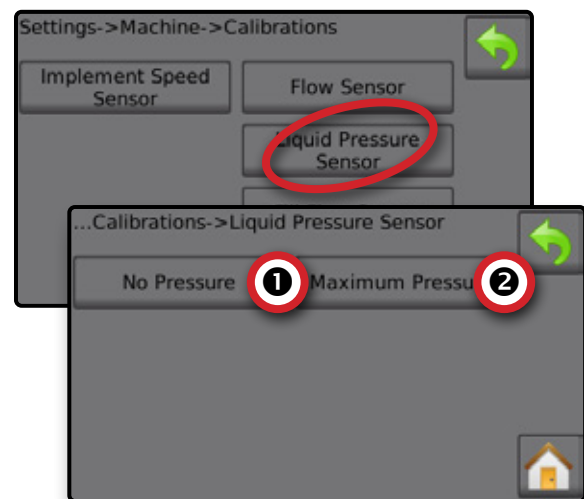


Liquid Pressure Sensor

The Liquid Pressure Sensor settings establish the maximum pressure limit and no pressure calibration for the Liquid Pressure Sensor.

1. From the Home screen, press the SETTINGS button ⚙.
2. Press **Machine**.
3. Press **Calibrations**.
4. Press **Liquid Pressure Sensor**.
5. Calibrate each option in the following order:
 - ❶ No Pressure
 - ❷ Maximum Pressure
6. Press RETURN arrow ↩ to return to the Calibrations screen.

Figure 24: Liquid Pressure Sensor



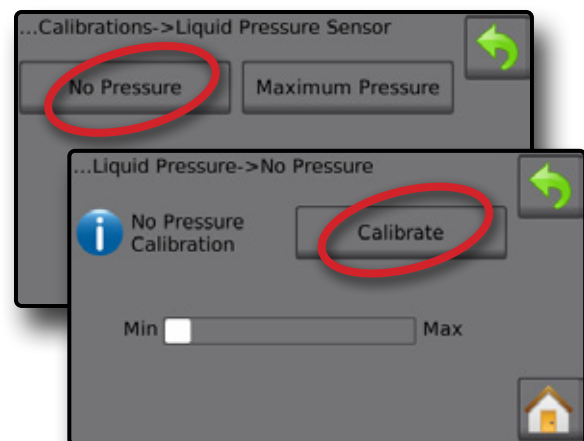
❶ No Pressure

Liquid Pressure Sensor->No Pressure establishes the calibration while **NO** pressure is applied to the Liquid Pressure Sensor.

1. Remove all pressure from the system.
2. Press **Calibrate** to record a new calibration value and finalize the calibration.

NOTE: Manual calibration is not available.

Figure 25: Liquid Pressure Sensor->No Pressure



Radion 8140 Automatic Sprayer Control

② Maximum Pressure

Liquid Pressure Sensor->Maximum Pressure establishes the maximum allowed pressure limit for the Liquid Pressure Sensor. The Automatic Calibration is based on the recommended maximum pressure level and a tested reference pressure level.





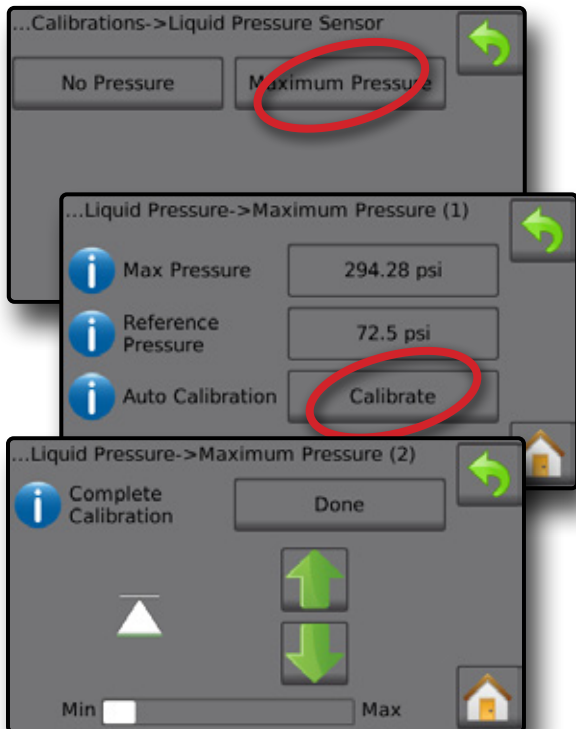


- ▶ Maximum Pressure – enter the maximum allowed pressure limit for the Liquid Pressure Sensor. Use Automatic Calibration to calculate the maximum pressure automatically.
- ▶ Reference Pressure – enter the pressure value used as reference for the actual Liquid Pressure Sensor calibration. The reference pressure can be changed, but not while in the calibration mode.
- ▶ Automatic Calibration – if the maximum pressure is not known, or to make sure the value is correct, automatic calibration establishes the calibration.
- ▶ Complete Calibration – apply constant reference pressure to the sensor. Press “Done” when complete.
- ▶ Master Switch Status / Pressure Adjustment – Shows if the Master Switch is off  or on . Press the UP/DOWN arrows   to increase/decrease the pressure until reaching and maintaining the reference pressure.
- ▶ Minimum/Maximum Pressure Bar – illustrates the change in pressure from minimum to maximum.

Figure 26: Liquid Pressure Sensor->Maximum Pressure



Maximum Pressure Automatic Calibration

IMPORTANT: Make sure all section valves are open before opening the Master valve; otherwise, the pressure could build and damage the system.

1. Press the Reference pressure value ①.
2. Enter the pressure value used as reference for the actual Liquid Pressure Sensor calibration.
3. Press **Calibrate** ② to start an automatic calibration of the sensor.
4. Turn on Master Switch ③.
5. Press the UP/DOWN arrows   ④ to increase/decrease the pressure until reaching and maintaining the reference pressure.
6. Apply constant reference pressure to the sensor.
7. Press **Done** ⑤ when complete.
8. Turn off Master Switch ⑥ to stop calibration.



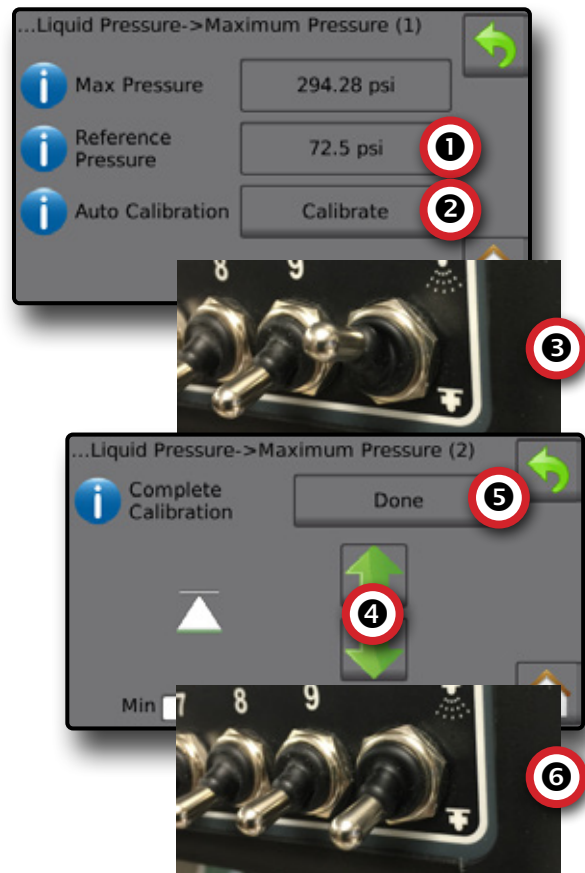
To cancel the calibration, press the RETURN arrow  or the Home button .

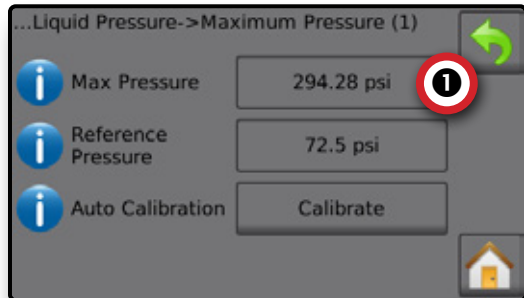
Figure 27: Automatic Maximum Pressure



Maximum Pressure Manual Calibration

1. Press the Maximum Pressure value ❶.
2. Enter the maximum allowed pressure limit for the Liquid Pressure Sensor.

Figure 28: Manual Maximum Pressure

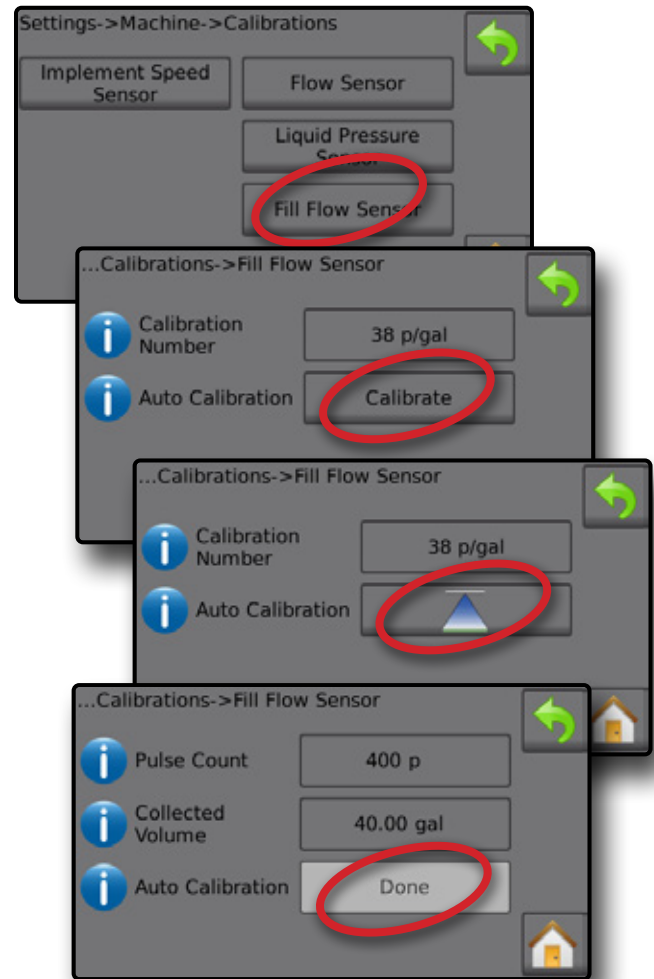


Fill Flow Sensor

The Fill Flow Sensor establishes the pulses per liter. The Fill Flow value can be established manually or automatically calibrated.

- ▶ Calibration Number – enter the amount of pulses counted while running one (1) gallon or one (1) liter of water through the Fill Flow Sensor. Use Automatic Calibration to calculate the pulses automatically. Manual Calibration establishes the calibration and limits based on user entered values.
- ▶ Automatic Calibration – establishes the calibration if the number of pulses per liter for the Fill Flow Meter is unknown, or to make sure the value is correct.
- ▶ Pulse Count – number of pulses calculated during automatic calibration.
- ▶ Collected Volume – enter the collected volume.
- ▶ Automatic Calibration Done – to complete the automatic calibration, press “Done” when collected volume has been entered.

Figure 29: Fill Flow Sensor

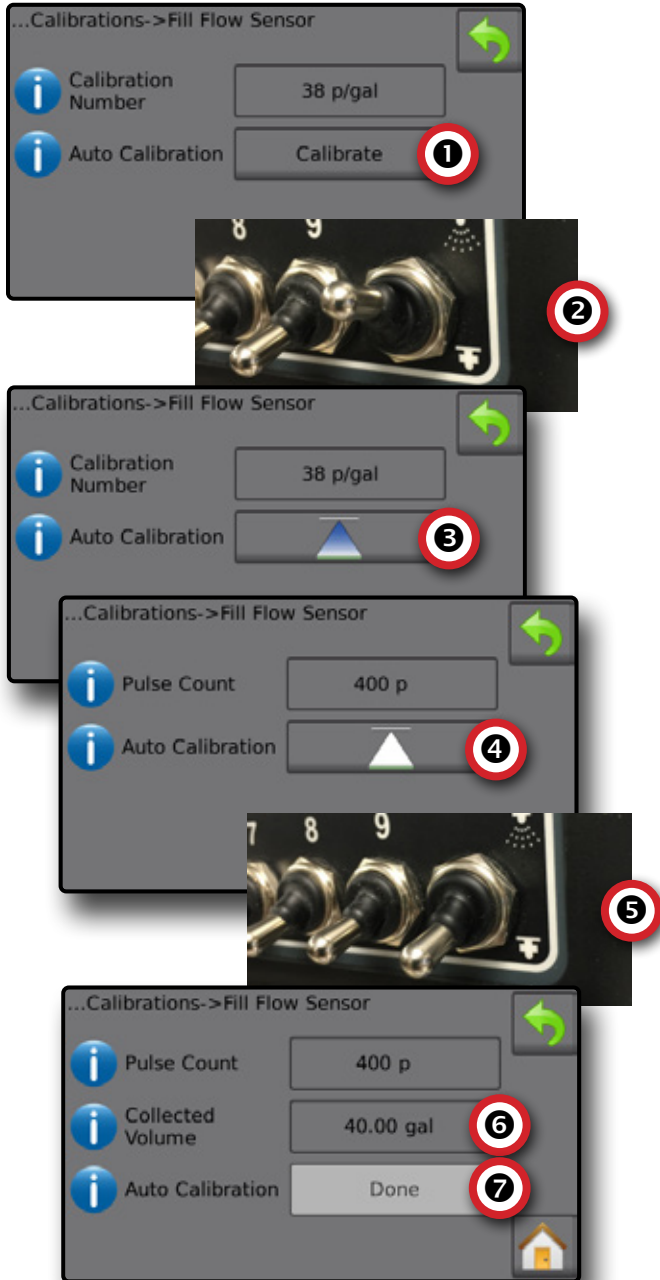


Fill Flow Sensor Automatic Calibration

1. Press **Calibrate** ❶ to enter automatic calibration mode.
 2. Prepare to collect the 'medium' via the Fill Flow Sensor (minimum of 25 gallons or 100 liters).
 3. Turn on Master Switch ❷ to start flow.
 4. Press START CALIBRATION button ▲ ❸.
 - ◀Pulses counted display during automatic calibration
 5. Once the desired amount has distributed, press the STOP CALIBRATION button ▽ ❹.
 6. Turn off the Master Switch ❺.
 7. Press the Collected Volume value ❻.
 8. Enter the precise volume passed through the Fill Flow Sensor during the calibration.
 9. Press **Done** ❼ to complete the automatic calibration.
- To cancel the calibration, press RETURN arrow ↩ or the Home button 🏠.

Radion 8140 Automatic Sprayer Control

Figure 30: Fill Flow Sensor Automatic Calibration



Tank Level Sensor

Tank Level Sensor establishes the empty, minimum and maximum levels for the tank and calibrates the tank shape. Tank Level Sensor calibration settings can be exported to a USB drive and recalled for future use.

NOTE: Manual calibration is not available for any Tank Level Sensor calibrations.



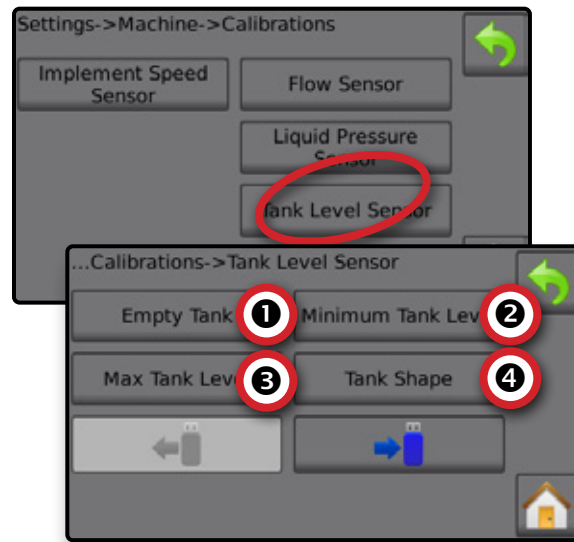
1. From the Home screen, press the SETTINGS button .
2. Press **Machine**.
3. Press **Calibrations**.
4. Press **Tank Level Sensor**.
5. Calibrate each option in the following order:
 - 1 Empty Tank
 - 2 Minimum Tank Level
 - 3 Maximum Tank Level
 - 4 Tank Shape
6. Press RETURN arrow  to return to the Calibrations screen.

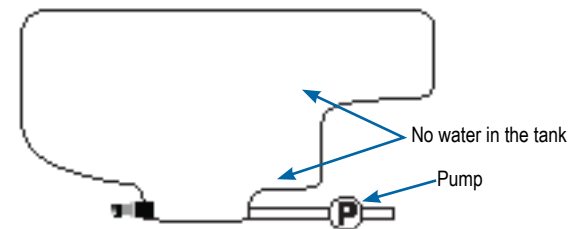
Figure 31: Tank Level Sensor



1 Empty Tank – Automatic Calibration

Empty Tank establishes the empty tank value.

Figure 32: Empty Tank



IMPORTANT: The tank should be completely empty.

1. Press **Calibrate** to record a new calibration value and finalize the calibration.

◀The low-high graph should be empty

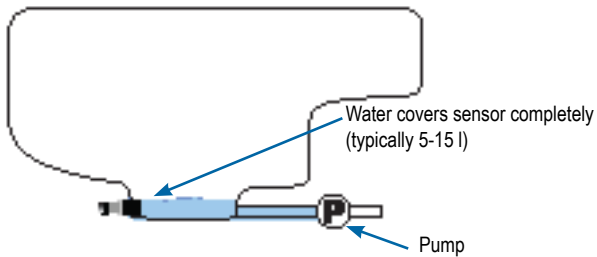
Figure 33: Tank Level Sensor – Empty Tank



2 Minimum Tank Level – Automatic Calibration

Minimum Tank Level establishes the minimum level of water on the tank sensor.

Figure 34: Minimum Tank Level

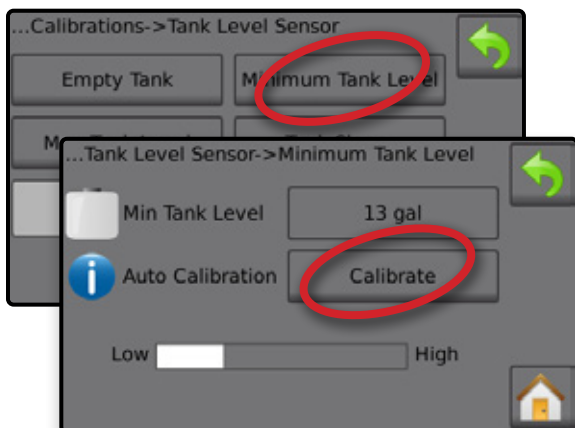


IMPORTANT: Make sure the tank is filled with the contents displayed on the screen. The amount displayed is established in Settings->OEM->Tank Setup->Minimum Tank Content.

1. Press **Calibrate** to record a new calibration value and finalize the calibration.

◀The low-high graph should display approximately 5% full

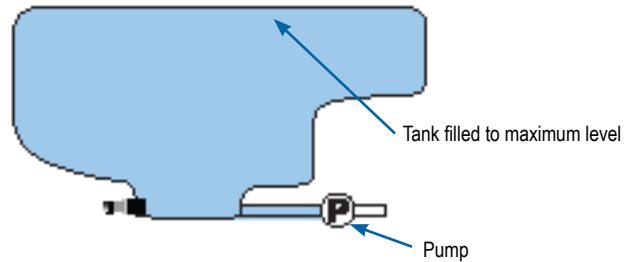
Figure 35: Tank Level Sensor – Minimum Tank Level



3 Maximum Tank Level – Automatic Calibration

Maximum Tank Level establishes the maximum level of water on the tank sensor.

Figure 36: Maximum Tank Level

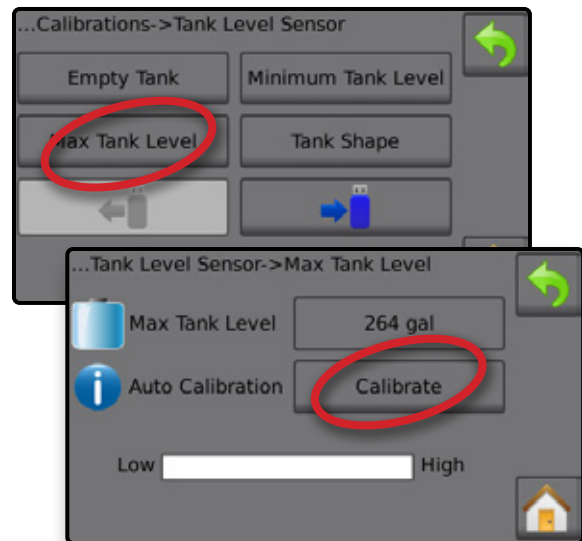


IMPORTANT: Ensure the tank is filled with the contents displayed on the screen. The amount displayed is established in Settings->OEM->Tank Setup->Maximum Tank Content.

1. Press **Calibrate** to record a new calibration value and finalize the calibration.

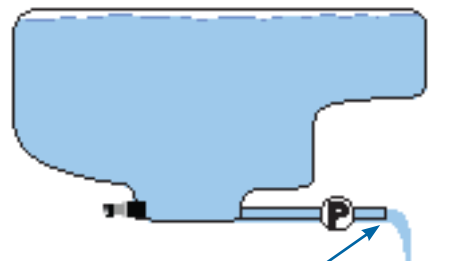
◀The low-high graph should display 100% full

Figure 37: Tank Level Sensor – Maximum Tank Level



4 Tank Shape – Automatic Calibration

Tank Shape establishes the tank shape. Tank Shape Calibration



PUMP water at same rate to empty tank in 30-60 minutes

Radion 8140 Automatic Sprayer Control

1. Flip Master Switch to start calibration.

- ◀ Tank Level Sensor graph will go from high to low as the calibration proceeds
- ◀ When Calibration Progress graph reaches 100%, calibration will record a new calibration value and finalize the calibration

To pause the calibration process, flip the Master Switch.



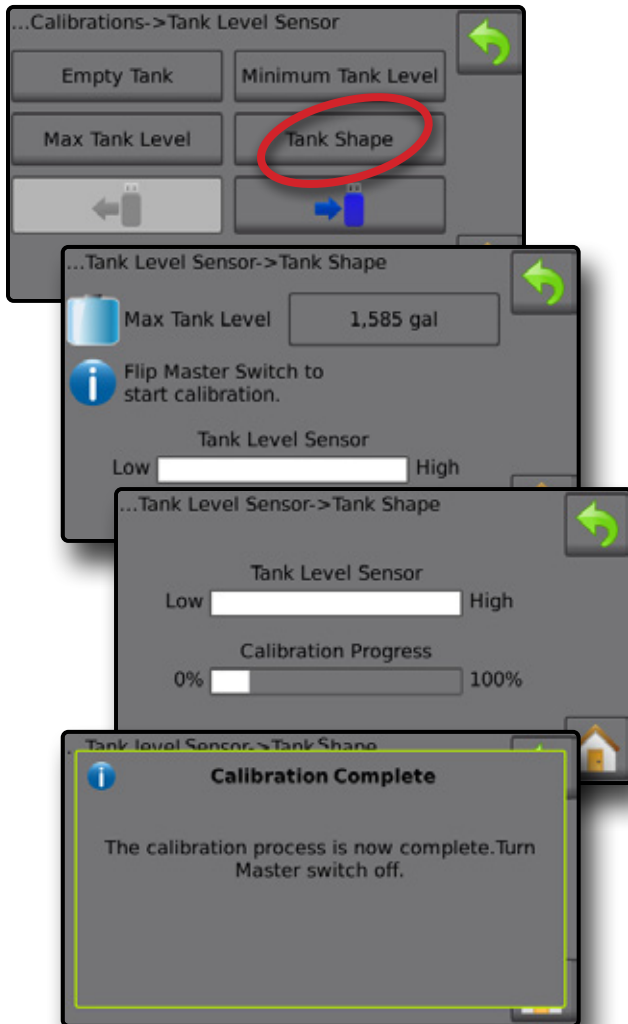

To cancel the calibration, press RETURN arrow  or press the Home button .

Figure 38: Tank Level Sensor – Tank Shape




Import / Export


Tank Level Sensor calibration settings can be exported to USB drive and recalled for future use.

NOTE: The Import/Export buttons  are not available for selection and are grayed out until a USB drive is inserted properly.

To import the calibration settings:

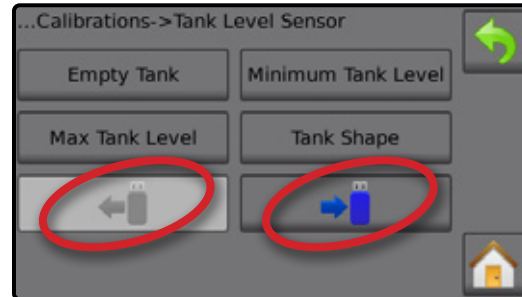
1. Insert USB drive.
2. Press IMPORT button .

To export the calibration settings:

1. Insert USB drive.
2. Press EXPORT button .

NOTE: Only one (1) tank calibration settings file can be saved on a USB drive at one time. If there is an existing file it will be overwritten.

Figure 39: Tank Level Sensor – Import/Export

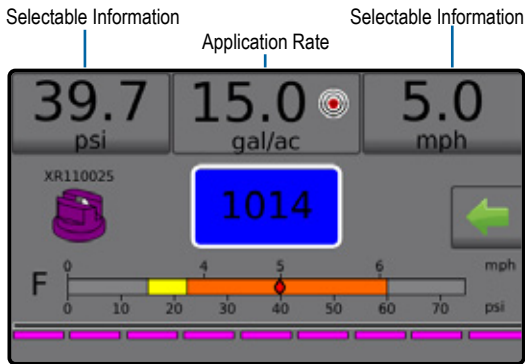


OPERATION SCREEN

INFORMATION BAR

The information bar displays user selected information and application rate information.

Figure 40: Information Bar



Selectable Information

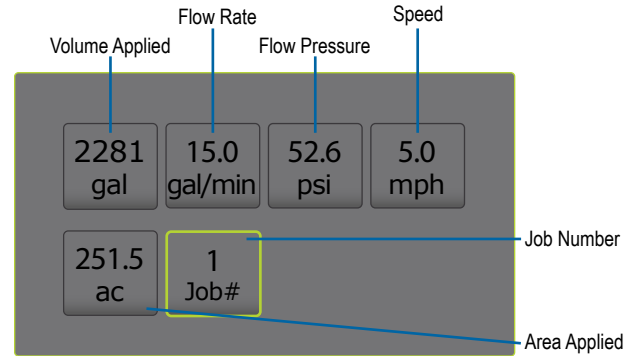
Selectable Information displays user-selected information.

1. Press either the left or right Selectable Information section.
2. Select one (1) of six (6) available options to display for each side (options depend upon equipment in use).
 - ▶ Volume Applied – displays volume applied for the current job number
 - ▶ Flow Rate – displays current flow rate
 - ▶ Flow Pressure – displays current flow pressure
 - ▶ Speed – displays vehicle speed
 - ▶ Area Applied – displays applied area for the selected job number
 - ▶ Job Number – displays the current job number

Figure 41: Selectable Information








Figure 42: Selectable Information Options



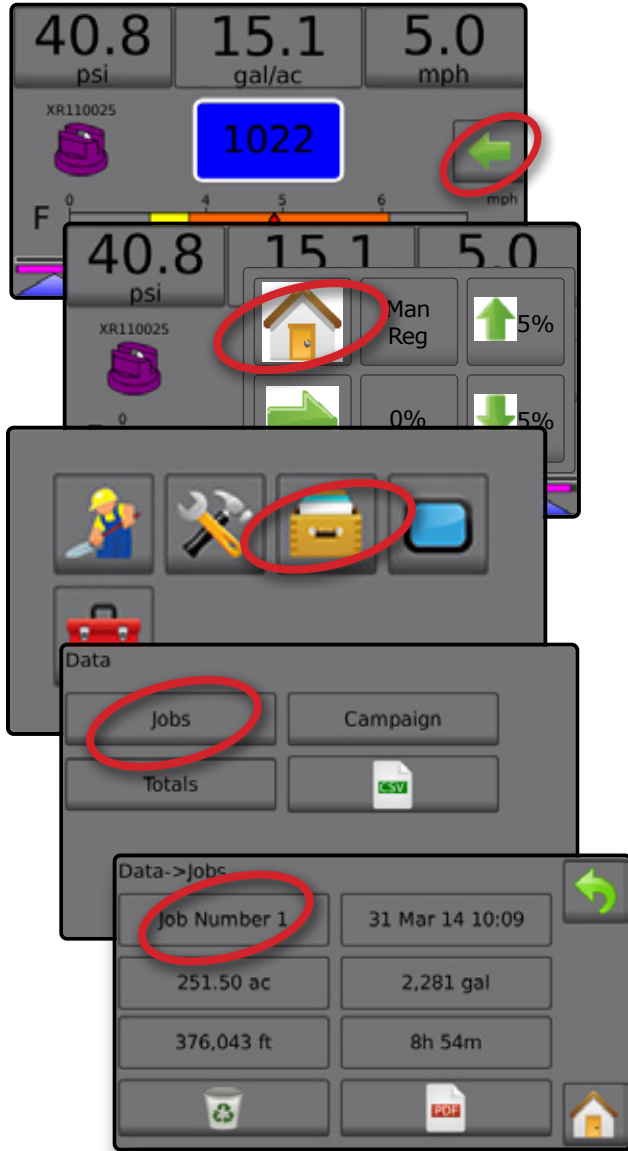
Selecting a Job Number

One of up to ten (10) jobs may be selected to view job information.

1. From the Operation screen, press the OPTIONS tab .
2. Press the HOME button .
3. From the Home screen, press the DATA button .
4. Press **Jobs**.
5. Press **Job Number** to select current job number.
6. Press the HOME button .
7. From the Home screen, press the OPERATION button .

Radion 8140 Automatic Sprayer Control

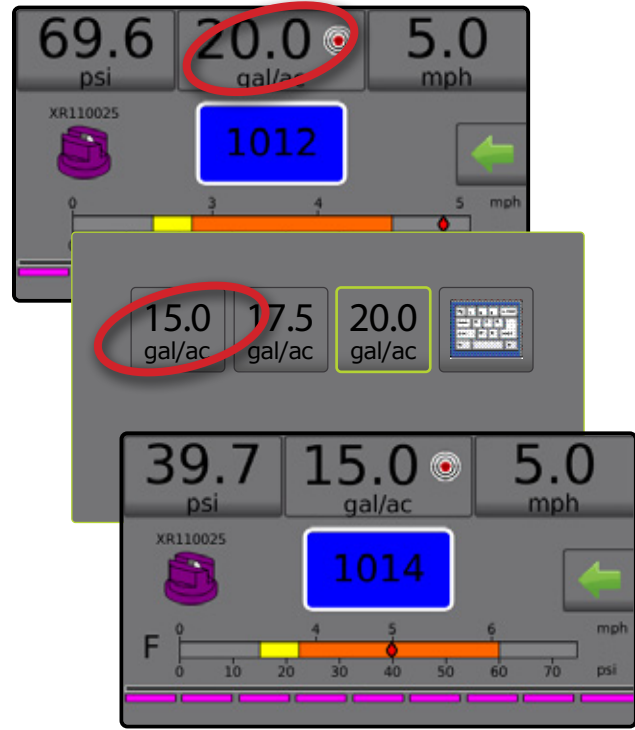
Figure 43: Selecting a Job Number



Select Target Application Rate





1. Press the Application rate section.
2. Select one (1) of up to three (3) preset application rates.

Figure 44: Select Target Application Rate



Application Rate


Application rate displays or give access to:

- ▶ Application Rate – while application is active, displays the actual application rate
- ▶ Target Application Rate – while application is inactive, displays the target rate of product to apply.
 - ◀ Automatic Regulation Mode – Target application rate symbol will be active 
Use the Boost/Step Percent Increase/Decrease buttons  5% /  5% to adjust the target application rate
 - ◀ Manual Regulation Mode – manual regulation symbol will remain active 
- ▶ Preset Target Application Rates Options Menu – defines the target rate of product to apply for the selected number. These settings will be the same for all active jobs. Range is 0 to 700.6 gallons/acre / 6,554 liters/hectare.

Change Preset Target Application Rate

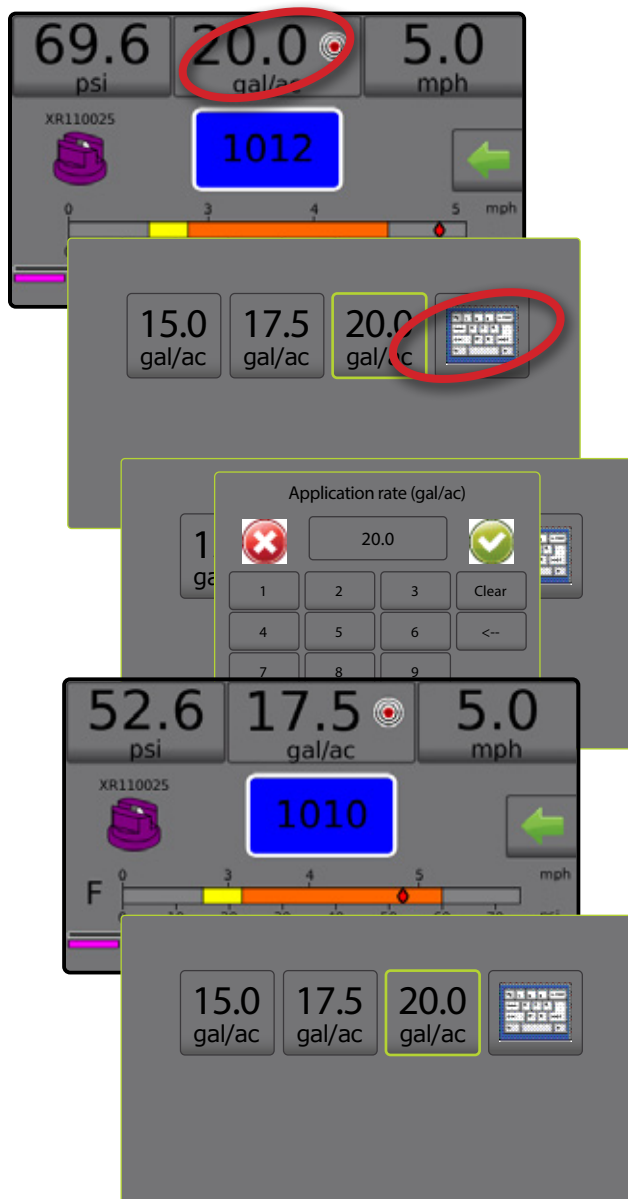
The selected target rate can be changed either on the Operation screen or in Settings->Job Parameters.

Operation

1. Press the Application Rate section.
2. Select the target application rate to be changed.
3. Press KEYBOARD button .
4. Select an application rate.

NOTE: Value must be between 0 and 700.6 gallons/acre / 6,554 liters/hectare.

Figure 45: Application Rate Number



Settings


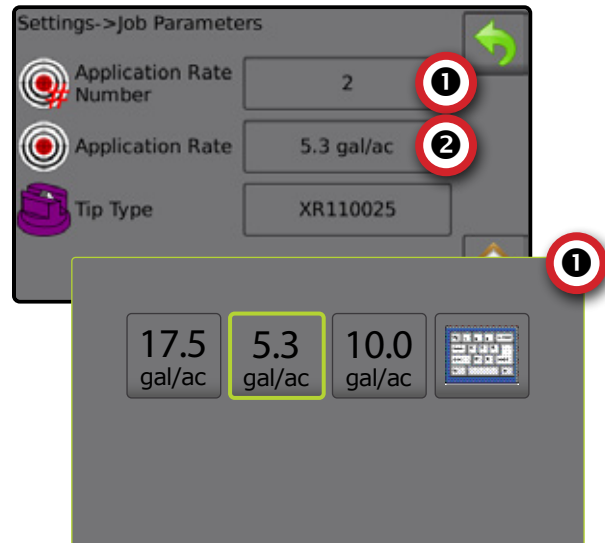
1. From the Home screen, press the SETTINGS button .
2. Press **Job Parameters**.
3. Select Application Rate Number 1 **1**.
4. Select an application rate **2** to be associated with number 1.
5. Repeat steps 3 and 4 for Application Rate Numbers 2 and 3.

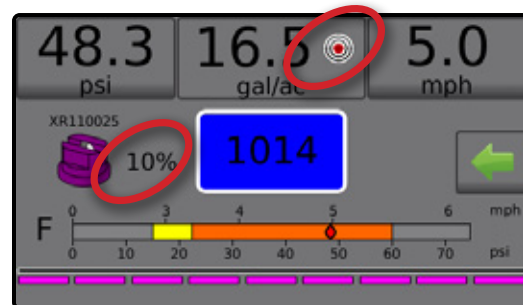
Figure 46: Establish Preset Target Application Rate 2







Target Rate Percentage Increase/Decrease

Target rate boost/step percent increase/decrease buttons increase/decrease the application target rate per the established percentage set in the Settings->Machine->Operation setup screen under Application Rate Step.


Figure 47: Target Rate Boost/Step Percent



Increase/Decrease Percentage

1. From the Operation screen, press the OPTIONS tab  to display the Operation menu.
2. Press the Boost/Step Percent Increase/Decrease buttons  /  to adjust application rates.
3. Press the Close Menu button .

Return to Preset Target Rate

1. From the Operation screen, press the OPTIONS tab  to display the Operation menu.

Radion 8140 Automatic Sprayer Control


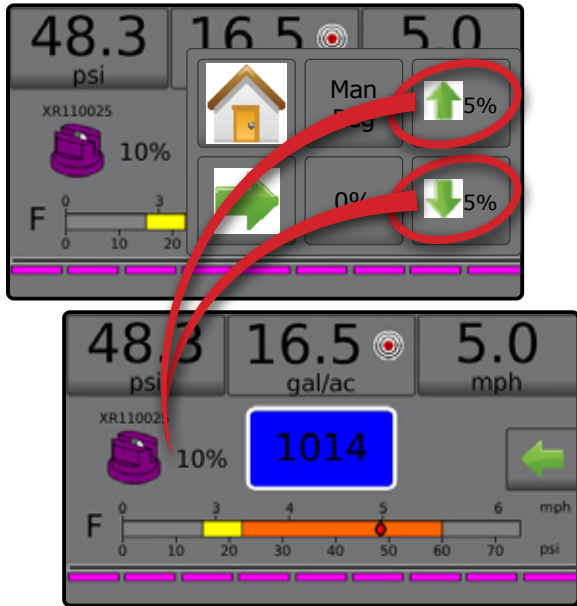
2. Press **0%** to return to the preset target rate.
3. Press the Close Menu button .

Figure 48: Application Rate Step



Change Application Rate Step

Application Rate Step is the percent of increase/decrease boost of the active application rate at which the product is applied. Range is 1 to 20%.



1. From the Home screen, press the SETTINGS button .
2. Press **Machine**.
3. Press **Operation**.
4. Press Application Rate Step value **1**.
5. Select an application rate step.
6. Press RETURN arrow  to return to the Machine screen.


Figure 49: Operation



TIP SELECTION

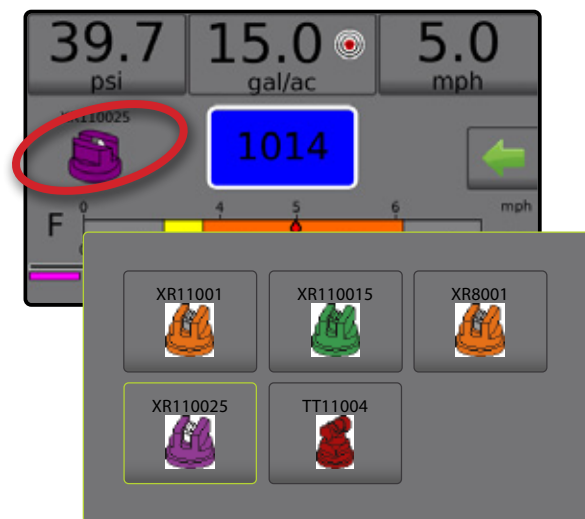
Tips must be preset to be available for current tip selection. Presets allow saving of up to five (5) tips for quick recall.

Selecting the Current Tip

1. From the Operation screen, press the CURRENT Tip  to display the Preset Tip menu.
2. Select a tip type from among five (5) tip presets.

NOTE: Current tip can also be selectable on the Settings->Job Parameters screen.

Figure 50: Tip Type on Operation Screen



Presetting Tips

Tip Preset Setup establishes up to five (5) sets of tip options setting the tip type, capacity, low/high pressure limit, reference flow and reference pressure. For more information see Settings->Machine->Implement Parameters->Tip Preset Setup.




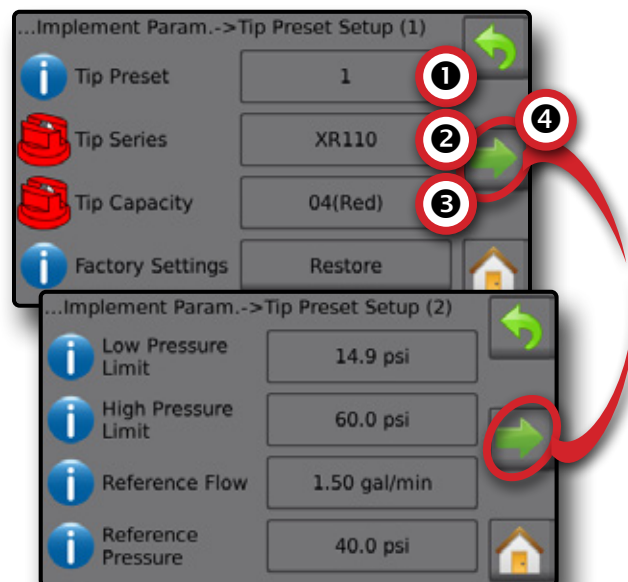
1. From the Home screen , press the SETTINGS button .
2. Press **Machine**.
3. Press **Implement Parameters**.
4. Press **Tip Preset Setup**.
5. Select Tip Preset Number 1 **1**.
6. Select Tip Series **2**.
7. Select Tip Capacity **3**.
8. Repeat steps 5, 6 and 7 for Tip preset numbers 2 to 5.
9. OPTIONAL: Press NEXT PAGE arrow  **4** to adjust the settings for Low Pressure Limit, High Pressure Limit, Reference Flow and Reference Pressure. Each of these settings are specific to the current tip preset number.

Figure 51: Establish Tip Presets



Radion 8140 Automatic Sprayer Control

TANK

Tank displays or give access to:

- ▶ Actual Content – displays the current volume of content in the tank. Manual adjustment is directly relate to OEM fitted equipment. The volume cannot be manually adjusted if a Tank Sensor is active.
- ▶ Tank Filling – establishes the amount of actual and desired material in the tank and the density of that material. Options displayed directly relate to OEM fitted equipment. Different options will be available depending upon if a Tank Sensor or Fill Flow Sensor is active. See Settings->Machine->Filling for additional information.

1. Press TANK **100**.

2. Press setting value to adjust settings as needed:

- ◀ Actual Content (unavailable when Tank Sensor is active)
- ◀ Full Tank (unavailable when Tank Sensor or Fill Flow Sensor is active)
- ◀ Density Type
- ◀ Density Factor (available when Density Type is Fertilizer)
- ◀ Desired Content (available when Tank Sensor or Fill Flow Sensor is active)
- ◀ Automatic Filling (available when Tank Sensor or Fill Flow Sensor is active)


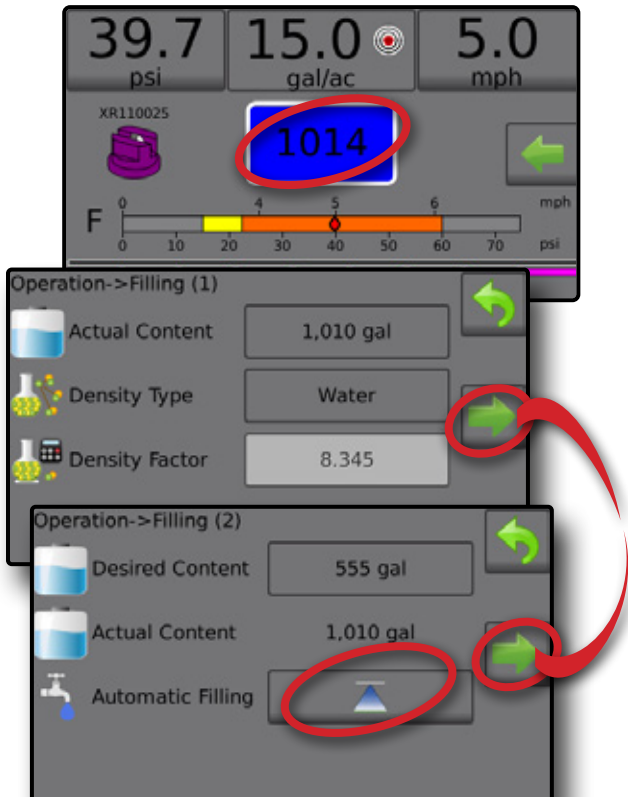
3. Press RETURN arrow  to return to the Operation screen.

Figure 52: Tank Filling

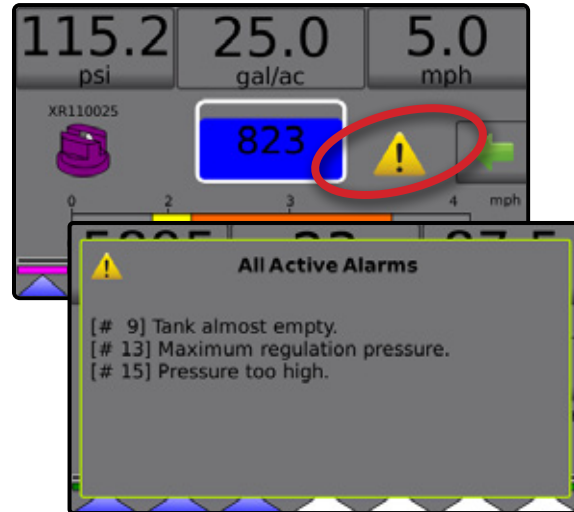


ALARM WARNING

If there is an active alarm, an Alarm Warning icon will appear next to the Tank. For a list of Alarm message codes see Appendix C – Alarm configurations.

1. Press ALARM WARNING icon  to display a list all active alarms.

Figure 53: Active Alarm Warning List



Set Up Alarms

1. From the Home screen, press the SETTINGS button .

2. Press **Machine**.

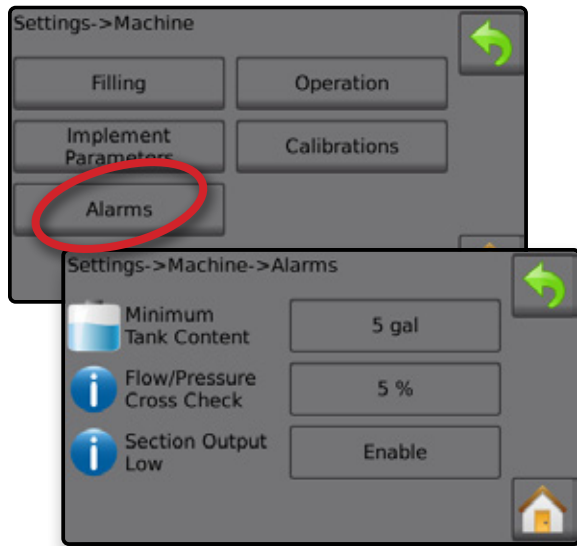
3. Press **Alarms**.

4. Press setting value to adjust settings as needed:

- ◀ Minimum Tank Content
- ◀ Flow/Pressure Cross Check (alarm active only when both a Flow Sensor and Liquid Pressure Sensor are active)
- ◀ Section Output Low

5. Press RETURN arrow  to return to the Machine screen.

Figure 54: Alarms



application rate (including boost/step percent increase/decrease) and working speed.

IMPORTANT! Always refer to the recommended pressure range as failure to do so may result in uneven spray patterns.

Current Working Pressure

Displays the current working pressure.

NOTE: This pressure range should not exceed the recommended pressure range.

IMPORTANT! Always refer to the recommended tip pressure values when setting tip pressure.

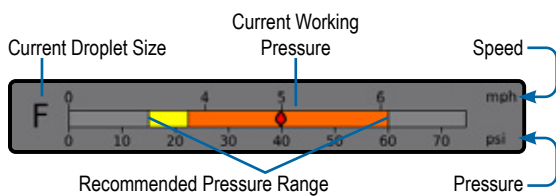
Current Droplet Size

A single tip can produce different droplet size classifications at different pressures. The colors displayed in the recommended pressure range are directly associated with the current droplet sizes. The droplet size displays as one (1) of eight (8) classification categories.

PRESSURE GAUGE

The Pressure Gauge displays current pressure compared with the recommended pressure range. Pressure sensor options are used to enter the sensor manufacturer maximum pressure rating and to set high and low user-determined pressure alarms.

Figure 55: Pressure gauge example



Recommended Pressure Range

Displays the recommended pressure range for the selected tip. The pressure range will change depending upon the selected tip, target

Table 1: Droplet Size Chart

Category	Symbol	Colour code
Extremely Fine	XF	Violet
Very Fine	VF	Red
Fine	F	Orange
Medium	M	Yellow
Coarse	C	Green
Very Coarse	VC	Blue
Extremely Coarse	XC	White
Ultra Coarse	UC	Black

NOTE: Droplet size classification is in accordance with ISO 25358 at the date of publication. Classifications are subject to change.

Radion 8140 Automatic Sprayer Control

USER SETTING NOTES

Settings-> Job Parameters

Description	User Setting
Target Application Rates	No. 1
	No. 2
	No. 3

NOTE: Go to Settings->Job Parameters->Application Rate; or go to Settings->Machine->Implement Parameters->Tip Preset Setup.

Settings-> Machine-> Filling

Description	User Setting
Density Type	
Density Factor (Fertilizer)	

NOTE: Go to Operation->Filling (1) and (2) (via Tank icon) or go to Settings->Machine->Filling (1) and (2).

Settings-> Machine-> Operation

Description	User Setting
Application Rate Step	
Speed Source	
Simulated speed	
Minimum Speed	

NOTE: Go to Settings->Machine->Operation.

Settings-> Machine-> Implement Parameters

Section Configuration

Description	User Setting
Number of Tips Section 1	
Number of Tips Section 2	
Number of Tips Section 3	
Number of Tips Section 4	
Number of Tips Section 5	
Number of Tips Section 6	
Number of Tips Section 7	
Number of Tips Section 8	
Number of Tips Section 9	
Number of Tips Section 10	
Number of Tips Section 11	
Number of Tips Section 12	
Number of Tips Section 13	

NOTE: Go to Settings->Machine->Implement Parameters-> Section Configuration.

The number of available sections is dependent upon the console model.

Tip Preset Setups

Tip Preset No. 1	User Setting
Tip Series	
Tip Capacity	
Low Pressure Limit	
High Pressure Limit	
Reference Flow	
Reference Pressure	

Tip Preset No. 2	User Setting
Tip Series	
Tip Capacity	
Low Pressure Limit	
High Pressure Limit	
Reference Flow	
Reference Pressure	

Tip Preset No. 3	User Setting
Tip Series	
Tip Capacity	
Low Pressure Limit	
High Pressure Limit	
Reference Flow	
Reference Pressure	

Tip Preset No. 4	User Setting
Tip Series	
Tip Capacity	
Low Pressure Limit	
High Pressure Limit	
Reference Flow	
Reference Pressure	

Tip Preset No. 5	User Setting
Tip Series	
Tip Capacity	
Low Pressure Limit	
High Pressure Limit	
Reference Flow	
Reference Pressure	

NOTE: Go to Settings->Machine->Implement Parameters-> Tip Preset Setup to access tip preset setups.

Regulation Parameters

Description	User Setting
Course valve calibration	
Fine valve calibration	
Tip Spacing	
Regulation Mode	

NOTE: Go to Settings->Machine->Implement Parameters-> Regulation Parameters.

Settings-> Machine-> Calibrations

Implement Speed Sensor

Description	User Setting
Calibration Number	

NOTE: Go to Settings->Machine->Calibrations->Implement Speed Sensor. Some options may not be available depending upon OEM sensor settings.

Flow Sensor

Description	User Setting
Calibration Number	
Low Flow Limit	
High Flow Limit	

NOTE: Go to Settings->Machine->Calibrations->Flow Sensor. Some options may not be available depending upon OEM sensor settings.

Liquid Pressure Sensor - Maximum Pressure Option

Description	User Setting
Maximum Pressure	
Reference Pressure	

NOTE: Go to Settings->Machine->Calibrations->Liquid Pressure Sensor->Maximum Pressure sensor. Some options may not be available depending upon OEM sensor settings.

Fill Flow Sensor

Description	User Setting
Calibration Number	

NOTE: Go to Settings->Machine->Calibrations->Fill Flow Sensor. Some options may not be available depending upon OEM sensor settings.

Tank Level Sensor

NOTE: Manual calibration is not available for any Tank Level Sensor calibrations.

Settings-> Machine-> Alarms

Description	User Setting
Minimum Tank Content	
Flow/Pressure Cross Check	
Section Output Low	

NOTE: Go to Settings->Machine->Alarms.

RADION 8140

USER GUIDE

#1 POWER ON

#2 OPERATION SCREEN

#3 GO TO HOME

1) SET UP THE LOCAL CULTURAL SETTINGS

2) SET UP THE JOB PARAMETERS


3) SET UP THE MACHINE

- 1) Operation
- 2) Implement Parameters
- 3) Verify Sensor Calibrations

#4 START NEW JOB OR CONTINUE JOB



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